# Technical Data Sheet



last revised: 9-2009

DELTA-SC® 2772 is a silicone-free additive suitable for aqueous and non-aqueous systems. It is designed to reduce the surface tension of various resin systems at substrate interface, which will improve substrate wetting and leveling; and prevent formation of craters without stabilizing foam. DELTA-SC® 2772 is suitable for coatings and printing inks.

Specifications:			
Composition	:	Solution of an acrylate copolymer	
Solvent(s)	:	Sec. butanol	
Specific gravity @ 20°C	:	ca. 0.95 g/cm <sup>3</sup>	
Flashpoint	:	24 °C	
Appearance	:	Transparent to slightly yellowish liquid	
Active ingredients	:	60%	
-			Methods of analysis can be received upon request

Applications and usage:

## Coatings

DELTA-SC<sup>®</sup> 2772 has a very wide compatibility, which makes it extremely suitable for use in clear coatings. It improves levelling, prevents cratering and helps substrate wetting without damaging the inter-coat adhesion in multi-layer applications.

DELTA-SC<sup>®</sup> 2772 is chemically very similar to DELTA-SC<sup>®</sup> 2777 but with less fluor content in the acrylic polymer (lower surface tension reduction).

It is recommended in the following application systems:

- Stoving enamels based on alkyd, acrylic and polyester resins
- Polyurethane coatings
- Two-pack epoxy compounds
- Air-dried alkyd systems

If used in aqueous coatings, DELTA-SC<sup>®</sup> 2772 must be neutralized with a suitable amine. Complete water solubility will be achieved by addition of 5% of triethylamine or 12% Ammonia solution (25% concentration).

DELTA-SC® 2772 should be added at the end of the batch preparation.

0.4-2.0% on total formulation weight

#### Printing inks

DELTA-SC<sup>®</sup> 2772 is recommended for free-radically and cationically mediated UV-curable printing inks and over-print varnishes.

It is also suitable for conventional alkyd-based printing inks and over-print varnishes, and for solventbased printing inks.

DELTA-SC<sup>®</sup> 2772 will be effective in flexographic, screen and offset application to difficult substrates. As it does not interfere with inter-coat adhesion, trapping or over-printing is not impaired and the product is suitable for process printing.

In over-print varnishes, DELTA-SC® 2772 may be added at any stage of manufacture.

In printing inks, addition of DELTA-SC® 2772 should take place after the dispersion step. In all cases care should be taken to ensure uniform distribution of the additive.

0.4-2.0% on total formulation weight

#### Safety and Handling:

DELTA-SC<sup>®</sup> 2772 should be handled in accordance with good industrial practice. Detailed information can be found in the Safety Data Sheet.

#### Storage:

DELTA-SC® 2772 should be stored in a cool dry place. When kept in an original unopened container, it will keep up to 5 years from the date of manufacture. The production date is indicated on the container.

### Packaging:

50 kg and 190 kg non-returnable metallic containers.

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The technical information and specifications contained in this data sheet are based on careful investigations and given to the best of our knowledge. Nevertheless circumstances under which the product is used in practice are subject to many variations.